

仕 様 書

品名: ステンレス用 月光ドリル

品番: 6GK-2.0-JP/6GK-2.5-JP/6GK-2.8-JP/6GK-3.0-JP/

6GK-3.2-JP/6GK-3.3-JP/6GK-3.4-JP/6GK-3.5-JP/

6GK-3.8-JP/6GK-4.0-JP/6GK-4.2-JP/6GK-4.5-JP/

6GK-5.0-JP/6GK-6.0-JP/6GK-8.0-JP

The logo for JAPPY, featuring the word "JAPPY" in a bold, blue, sans-serif font. The letters are slightly stylized, with the 'J' and 'P's having a unique shape.

因幡電機産業株式会社

1. 適用範囲

本仕様書はステンレス用 月光ドリルに適用する。

2. 製品名称・品番

品名	品番
ステンレス用 月光ドリル	6GK-2.0-JP
	6GK-2.5-JP
	6GK-2.8-JP
	6GK-3.0-JP
	6GK-3.2-JP
	6GK-3.3-JP
	6GK-3.4-JP
	6GK-3.5-JP
	6GK-3.8-JP
	6GK-4.0-JP
	6GK-4.2-JP
	6GK-4.5-JP
	6GK-5.0-JP
	6GK-6.0-JP
	6GK-8.0-JP

3. 特徴

- ・刃先先端部の形状に独自の技術を採用し驚愕の切れ味を実現
- ・食付き、切削能力、切りくずの排出性を大幅に改善

4. 使用用途

被削材:ステンレス鋼、難削材、一般鋼、軟鋼、パイプ等

5. 使用材料

- ・ドリル部:コバルト高速度鋼(HSCO-M35)
- ・六角軸部:S45C

6. 製品仕様

品番	切径 (mm)	全長 (mm)	溝長 (mm)	質量 (g)	シャンク径 (mm)
6GK-2.0-JP	2.0	86	30	11.0	六角軸 6.35
6GK-2.5-JP	2.5	92	36	11.8	
6GK-2.8-JP	2.8	99	40	12.3	
6GK-3.0-JP	3.0	103	43	13.6	
6GK-3.2-JP	3.2	103	43	14.0	
6GK-3.3-JP	3.3	105	46	14.0	
6GK-3.4-JP	3.4	105	46	14.4	
6GK-3.5-JP	3.5	105	46	14.4	
6GK-3.8-JP	3.8	108	49	16.0	
6GK-4.0-JP	4.0	113	55	16.0	
6GK-4.2-JP	4.2	113	55	16.4	
6GK-4.5-JP	4.5	116	57	17.2	
6GK-5.0-JP	5.0	123	64	19.6	
6GK-6.0-JP	6.0	104	65	18.0	
6GK-8.0-JP	8.0	116	85	28.0	